

# POWERHOLD

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Ph: 800-349-1044 fx: 860-349-1815

## Facilities List

### Turning capacity:

- (1) Doosan Puma 2100 CNC lathe w/Fanuc OiD Control. 10" chuck, 2.63" thru hole
- (1) Fortune V-Turn 26 CNC lathe w/Fanuc OT Control. 10" chuck, 2.38" thru hole
- (1) Doosan Lynx 220 CNC lathe w/Fanuc i Control. 6" chuck, 2.00" thru hole
- (1) Daewoo Lynx 200 CNC lathe w/Fanuc 21i-t Control. Collet & jaw chuck, 1.75" thru hole
- (1) Prototrak lathe TRL2460SX, 12" chuck, 3.5" thru hole, steady rest
- (1) Prototrak lathe TRL1840, 12" 6-jaw chuck, 2.25" thru hole
- (1) Prototrak lathe TRL1745P, 12" 6-jaw chuck. 1.32" thru hole
- (1) Victor Gear head lathe, gap bed with 12" & 21" chucks, 34" swing
- (1) Harrison M450 gear head lathe, 6 jaw chuck, 2.5" thru hole



### Milling capacity:

- (1) Daewoo DMV-500s CNC vertical mill, 40 taper, 20" x 40" table, Tsudakoma rotary table, auto chip conveyor, Fanuc 18i-M control, 30 tool changer
- (1) Daewoo Mynx 540 CNC vertical mill, 40 taper, 20" x 40" table, Fanuc 21i-M control, 24 tool changer
- (1) Daewoo V-50 CNC vertical mill, 40 taper, 20" x 40" table, Tsudakoma RN350 rotary table, Fanuc O-M control, 30 tool changer
- (3) Prototrak DPM 3-axis knee mills, 40 taper, 3 HP, 10" x 50" table
- (1) Prototrak DPM 2-axis knee mill, 40 taper, 3 HP, 10" x 50" table
- (1) 3H-48 DeVlieg Spiramatic JigMil, 40 taper, 36" x 48" table
- (1) 4B-96 DeVlieg Spiramatic JigMil, 50 taper, 36" x 96" table
- (2) OKK Knee Mill, gear head, 50 taper, 14" x 65" table
- (1) ENSHU horizontal mill, hydraulic with auto feed, 10" x 42" table
- (1) Moore Jig Bore, model B18



## **Grinding capacity:**

- (1) Studer S33 CNC Universal grinder, Fanuc 21i-TB control, tailstock
- (1) Tschudin HTG 410 Universal grinder
- (1) Brown & Sharp #2, Universal grinder, 12" magnetic chuck, 14" swing
- (1) Norton OD grinder, 8" x 36"
- (1) Heald ID grinder, 10" vari-mag chuck, 15" swing
- (1) Okamoto ACC 16.24 DX hydraulic surface grinder
- (1) Okamoto Accugar 12.24N hydraulic surface grinder
- (1) Boyar Schultz 612 surface grinder
- (1) Millport 618 surface grinder
- (1) Supertec 618M, manual surface grinder, OS Walker vari-mag, 2 axis digital
- (1) Mitsui Seiki 612, manual surface grinder, permanent mag, 2 axis digital
- (1) Blohm 818, manual surface grinder, permanent mag, 2 axis digital
- (1) Moore Jig Grinder, model #3



## **Toolroom equipment:**

- (2) Bridgeport knee mills, quick change R8 taper, riser, digital, coolant mister, Vari speed heads, auto feed, 1 HP.
- (2) Clausing Colchester 13" lathes, 7" chucks
- (1) Clausing Cover 7B, 612 surface grinder
- (1) Boyar Schultz 612 surface grinder
- (1) Clausing 8540 horizontal mill, 6" x 28" table



## **Support equipment:**

- (2) Bridgeport knee mills, quick change R8 taper, riser, digital, coolant mister, Vari speed heads, auto feed, 1 HP.
- (1) Sunnen MBB-1801 hone
- (1) Darex XT3000 cutter grinder
- (1) Cinninnati #2 tool & cutter grinder
- (1) Telesis TMP6000 CNC marking machine
- (1) Wellsaw #1118 cut-off saw, 12" capacity
- (1) DoAll C-916A auto feed hydraulic cut-off saw
- (1) Journeyman band saw, pneumatic feed, 12" capacity, 24" x 24" table
- (1) Miller wire feed mig welder, 200 Amp
- (1) Merriam Graves Arc welder, 46 Amp continuous, 75 Amp peak
- (1) Empire sandblast cabinet, 24" x 45" opening
- (1) Hyster propane fork truck
- (1) 12 ton hydraulic press
- (1) Greenerd #3A mechanical press
- (3) Seats of Autocad version 2008
- (3) Seats of Solidworks version 2009
- (1) Seat of Mastercam version 10.0

