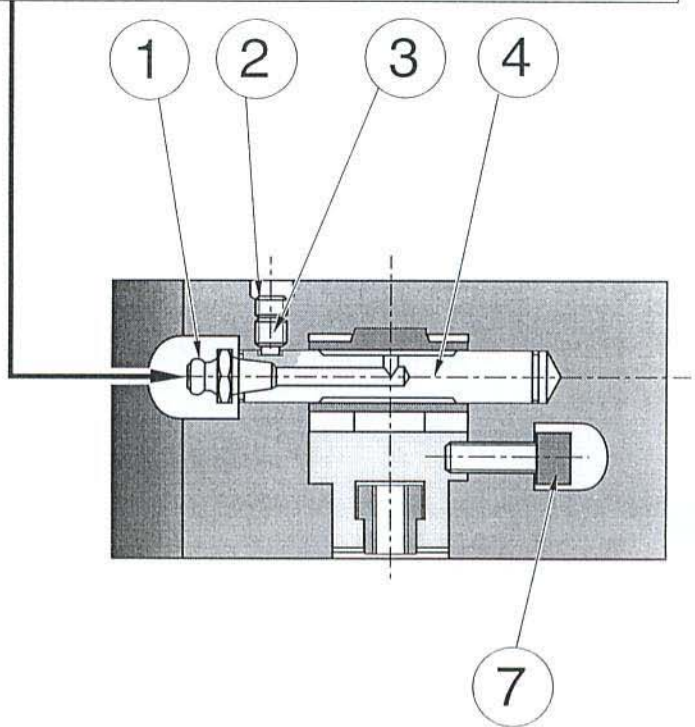
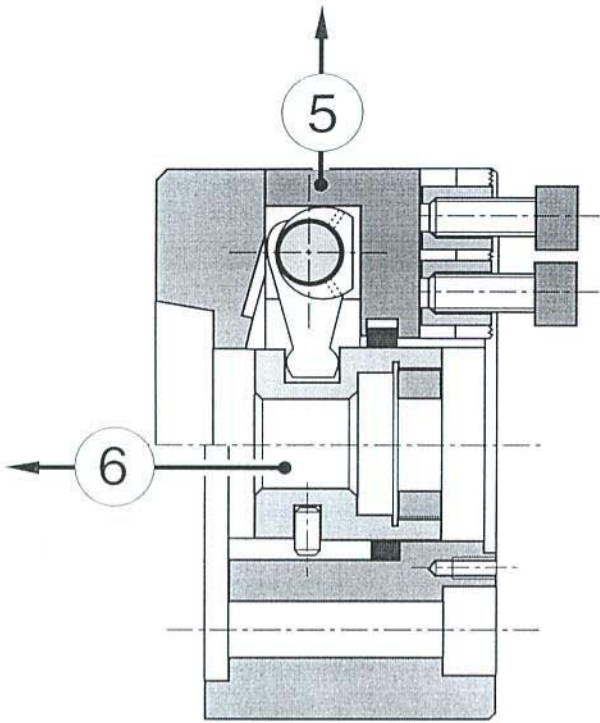


Regularly lubricate with Kluber QNB 50 or equivalent every 1000 operating cycles. We recommend disassembly and cleaning of the chuck at least once a year.



### DISASSEMBLY

- Unscrew grease nipples 1
- Unscrew pin retaining safety screws 2
- Unscrew pin retaining pilot point screws 3
- Unscrew the jaw holder anti-ejection screws 4
- Extract pins 4 using the tapped holes in which the grease nipples are fitted
- Withdraw the lever/jaw holder assembly in direction indicated by arrow 5
- Withdraw the drive ring in the direction indicated by arrow 6
- Note the locations of all the component parts

### Particularities of GO chucks

- For GO-type high-capacity chucks and MF-type floating-jaw chucks, after removing the pins, pivot the levers in their housings with the chuck bearing on its mounting surface.
- Then remove the jaw holders as indicated above.

### CLEANING

- Degrease all components with gasoline or trichlorethylene
- Check that the lubrication passages are unobstructed
- Check that all component parts are in good mechanical condition
- Check the functional clearances

### REASSEMBLY

- Apply grease to all friction surfaces. To reassemble, proceed as for disassembly but in reverse.

### Important

Check that the screws 3 bottom properly on the locking flats on the pin. After reassembly, lubricate the chuck via the grease nipples, injecting the same quantity at the 3 pins to preserve dynamic balance.

